

Date: Tuesday, 4/25/2006 8:08:18 AM  
 User: Kim Johnston

## Process Sheet

*split*  
*06/06/08*

Customer : CU-DAR001, Dart Helicopters Services Drawing Name : GHW MOD KIT  
 Job Number : 26811 - 1  
 Estimate Number : 11182  
 P.O. Number : N/A Part Number : D350615041  
 This Issue : 4/25/2006 S.O. No. : N/A Drawing Number : D350-615  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 4/25/2006 Type : SMALL / MED FAB Drawing Revision : B  
 Previous Run : 25128 Material : N/A  
 Written By : Due Date : 5/24/2006 Qty: 100 Um: Each  
 Checked & Approved By : *06.04.25 W*  
 Comment : Est Rev:K Removed Manufacturing 05-12-05 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
 Photocopy bluefile and type labels as per PPP D350-615-041CHG003

*KS 06.05.12*

2.0 26811A "T" HANDLE ASSEMBLY



Comment: Sub-Component "T" HANDLE ASSEMBLY

3.0 26811B SADDLE ASSEMBLY



Comment: Sub-Component SADDLE ASSEMBLY

4.0 D30153 Lock Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 300.0000 Each(s)

Pick:

Qty Part Number Description Batch *B 27031 X 12 mx*  
 3 D3015-3 5/16 Locknut *B 25199 X 78 mx*

5.0 D30155 SS Nylock Nut 7/16



Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)

Pick:

Qty Part Number Description Batch *B 24395*  
 1 D3015-5 7/16 Locknut

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW MOD KIT

Job Number: 26811

Part Number: D350615041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

51618015C

SS Bolt 5/16-18 1.5" L



Comment: Qty.: 3.0000 Each(s)/Unit Total : 300.0000 Each(s)

Pick:

Qty Part Number Description Batch

3 5/16-18-015C 5/16 Bolt 1.5 Long M100800 x 90mm.

7.0

516WC

SS Flat Washer 5/16



Comment: Qty.: 12.0000 Each(s)/Unit Total : 1200.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 5/16WC 5/16 Flat Washer M19624

8.0

71614050C

SS Bolt 7/16 5" Long



Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 7/16-14-050C 7/16 Bolt 5.0 Long M19490

9.0

716WC

SS Flat Washer 7/16



Comment: Qty.: 2.0000 Each(s)/Unit Total : 200.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 7/16wc 7/16 Washer M194741 D2282-041(Ref) "T" Handdle Assembly B26811A1 D2282-043 (Ref) Saddle Assembly B26811B

M.F. 06-06-09 (30)

10.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble D2282-041 with D2282-043 as per Dwg D350-615 Only engage one thread on three 5/16-18-015C bolts

M.F. 06-06-09 (30)

11.0

QCS

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/06/09 30

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW MOD KIT

Job Number: 26811

Part Number: D350615041

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-615-041

Location:                     

PPP Rev:                     

*06/06/09*

*(30)*

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*06/06/09* *(30)*

Job Completion



*CU D6 doors*



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED DIBY	APPROVED BW	DRAWING NO. D350-615	REV. B SHEET 1 OF 2
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD. SCALE NTS	
A	95.03.23	NEW ISSUE	
B	97.10.21	CHANGE NUMBERING SCHEME	

-041	Part No.	Description
X	D350-615-041	Ground Handling Wheel Mod.
1	D2282-041	"T" ASSEMBLY
1	D2282-043	SADDLE ASSEMBLY
3	5/16-18-015C	5/16 BOLT 1.5 LONG
3	5/16-18NC	5/16 LOCKNUT (D3015-3)
12	5/16WC	5/16 WASHER
1	7/16-14-050C	7/16 BOLT 5.0 LONG
1	7/16-14NC	7/16 LOCKNUT (D3015-5)
2	7/16WC	7/16 WASHER

THESE INSTRUCTIONS ARE TO BE USED IN CONJUNCTION WITH  
THE AIRCRAFT MAINTENANCE AND OVERHAUL INSTRUCTION MANUAL  
AC43.13.1A & 2A ACCEPTABLE METHODS, TECHNIQUES, AND PRACTICES

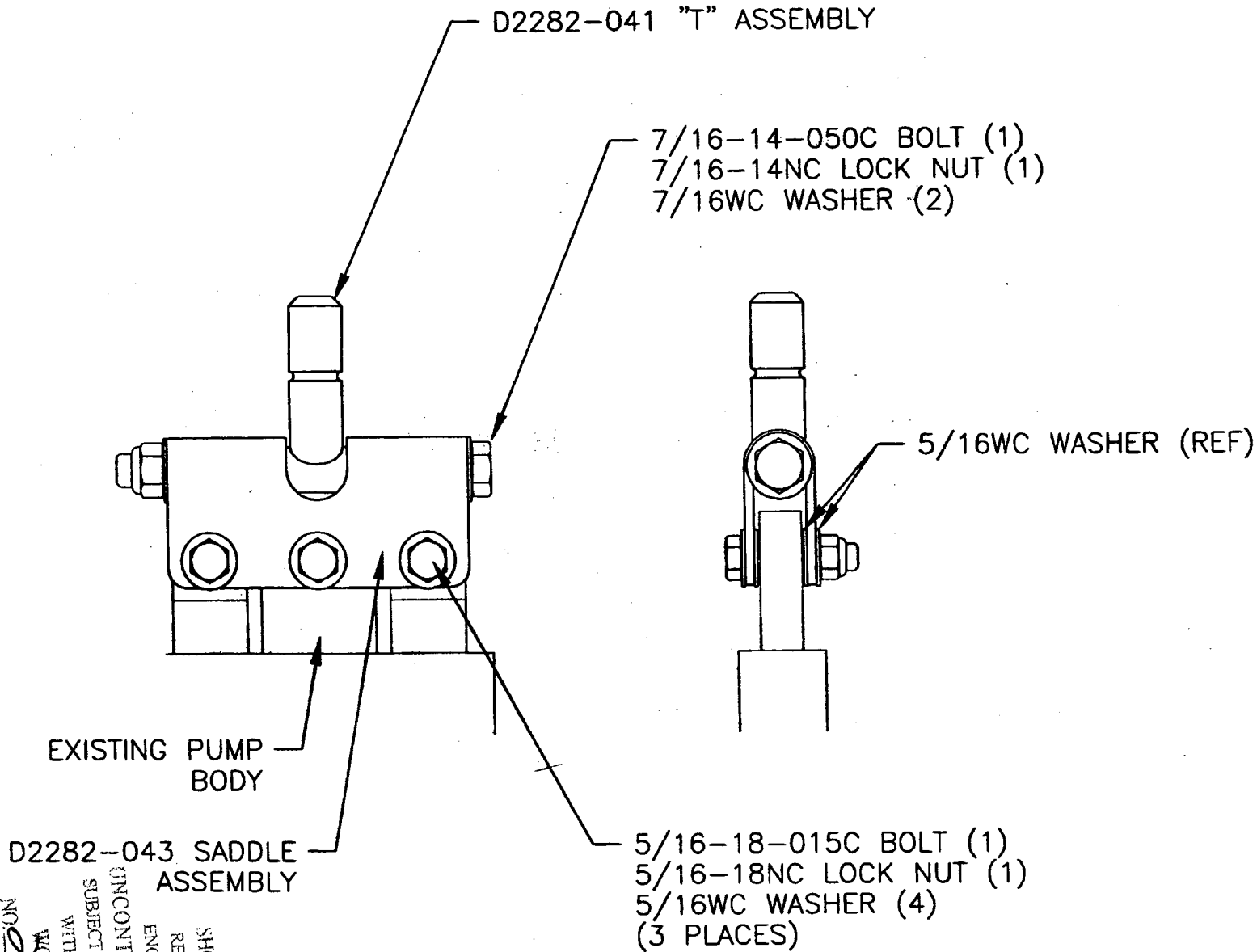
#### INSTALLATION:

1. Remove existing ground handling wheel pump saddle.
2. Replace saddle with D350-615-041.
3. Torque 5/16 bolts to bottom, then back-off half turn to allow easy rotation without excessive play.

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 26811



DESIGN	B.S.	DRAWN BY	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	SW	APPROVED	B.S.	DRAWING NO.	REV. B
DATE	97.10.21			D350-615	SHEET 2 OF 2
				TITLE	SCALE
				GROUND HANDLING WHEEL MOD.	NTS



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